



MILL TEST CERTIFICATE

CHROMENI
STEELS PVT. LTD.



Add: Chromeni Steels Pvt. Ltd.
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CUSTOMER	LAMIERE SPECIALI INOX S.P.A		Surface Finish	2B	Grade	304/304L (1.4301/1.4307)		CONTRACT NO.	CS19/CR131219-LSI	CERTIFICATE NO.	CSPL/19-20/028													
COMMODITY	STAINLESS STEEL CR COILS		SUPPLY CONDITION	CR	Edge	MILL EDGE		ORDER NO.	OF -2019-0000155	DATE OF ISSUE	23-02-2020													
Product ID			Chemical Composition (wt%)																					
Coil No.	Heat No	Qty	Weight (kg)	Thick (mm)	Width (mm)	Coil	C	Si	Mn	P	S	Ni	Cr	Mo	Cu	N	TS N/mm ²	YS N/mm ²	EL (A50) %	HRBW Head	HRBW Tail	HV Head	HV Tail	
Spec	Min	Max																						
1200131B032B	Y190615C20-6	1	9835	2.00	1250	Coil	2.2	37	140	32	2.4	805	1815	4	3	530	683	306	46.5	87.2	86.3	179.2	175.8	
1200131B036A	Y190615D01-6	1	10620	2.00	1250	Coil	2.0	38	139	31	1.0	802	1838	3	2	500	696	308	46	85.7	86	173.4	174.5	
1200131B036B	Y190615D01-6	1	9830	2.00	1250	Coil	2.0	38	139	31	1.0	802	1838	3	2	500	696	308	46	85.7	86	173.4	174.5	
1200201B027A	Y190830D21-3	1	10625	2.00	1250	Coil	2.6	46	139	29	1.5	805	1813	4	4	580	689	315	48	83.5	84.6	166.3	169.6	
1200201B027B	Y190830D21-3	1	9975	2.00	1250	Coil	2.6	46	139	29	1.5	805	1813	4	4	580	689	315	48	83.5	84.6	166.3	169.6	
Total:		5	50885																					
Product ID in this certificate means coil No. in the tag. The inspection certificate is compliant to EN 10204 3.1 Tension specimens are in the transverse direction. 1. We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with requirement of the above material specification. 2. The above testing results relate only to the items tested. 3. No welding repaired 4. The material is free from mercury contamination. 5. Quality management system approval by TUV ISO 9001:2015 Certificate NO. 44 100 19392589 PED 2014/68/EU MM+D2000 W0 Certificate NO. 077203/1408/MVP/2389/19 6. Environment management system approval by TUV ISO 14001:2015 Certificate NO. 44 104 19392589 7. OHSAS 45001:2018 Certificate NO. 44 126 19392589 8. Approved acc to CPR 305/2011 with certification no. 0045-CPR-2410 9. We hereby certify Product No yield repair, free of mercury, no radiation contamination. 10. The certificate should be sealed by quality control department dedicate inspection stamp or authorized official stamp of sales. 11. We certify that the material described below fully conforms to IS 6911:2017 chemical composition and Mechanical properties of product as tested in accordance with the Scheme of Testing and Inspection contained in BIS certification marks license No. CML No. 7600120011 12. Product heat treatment temperature : 1080°C 13. Intergranular corrosion test: ISO3651-2 and ASTM A262E.																								
Remarks 1. Product Marking: Steel Number 2. Surface quality: ok 3. Shape: ok 4. Dimension: ok 5. Radioactivity Test: ok 6. Non-metallic inclusions: ok 7. Intergranular corrosion: ok												The specification is compliant with ASTM A240, ASME SA 240, EN 10088-2, EN 10028-7, EN 10088-4-2009, ASTM A480, ASME SA480.												
Typed By <i>[Signature]</i>												Retified by <i>[Signature]</i>												
Department of Quality <i>[Signature]</i>												(Stamp) STEELS PRIVATE LIMITED WORK INSPECTOR 1												