

b2166000



MANUFACTURER: PT. INDONESIA
GUANG CHING NICKEL AND
STAINLESS STEEL INDUSTRY

(PRODUCT QUALITY CERTIFICATE / INSPECTION CERTIFICATE)
EN 10204/3.1

MILL CERTIFICATE



ADD: PT IMP. Desa Fatufia, Kecamatan Bahodopi, Kabupaten
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Purchaser	LSI LAMIERE SPECIALT INOX SPA			Contract No	CS21/WCG0805-LSIS			EN 10088-2 EN 10088-4 EN 10028-7 ASTM A240/A210M ASTM A480/A480M ASME SA240 ASME SA480			Certificate No.	20211210006																					
Product Name	HOT ROLLED STAINLESS STEEL COILS			Surface Finish	No. 1/1D			Product standard and Steel grade			1.4301/1.4307 304/304L Condition of delivery			Solution Annealed + Pickling																			
No.	Heat No.	Coil No.	Size (mm)	QTY	Weight (Mt)	Chemical Composition (%)										Tensile Test			Hardness			Impact Test (-196°C), J											
						C	Si	Mn	P	S	Cr	Ni	N	Mo	Cu	Rm (MPa)	Rp0.2 (MPa)	Rp1.0 (MPa)	El A50	HRB	HV	KV ₂ (Tr.1)	KV ₂ (Tr.2)	KV ₂ (Tr.3)									
						Total					8	194.895																					
1.Surface Quality ok 2.Shape、Dimension ok 3.Free of mercury 4.Free from radiation contamination 5.Product marking: steel grade, heat No. coil No. size. 6.Origin: Indonesia															Intergranular corrosion: ASTM A262, Practice E EN ISO 36512-A																		
Melting Furnace: RKEF→AOD→LF→CCM					Dimension of tensile test pieces: transverse,rectangular specimen with parallel width 12.5mm ,original gauge length ,L ₀ =50mm																												
- We here certify that the material herein described has been manufactured,sampled,tested and inspected in accordance with the requirements of above specifications. - ISO 9001:2015 Quality management system identified by ZIQC. - We declare that our testing center has passed ISO/IEC17025: 2017 accreditation review, accreditation body: CNAS, accreditation capability range: Spectral analysis and tensile testing, certificate number: CNAS L12639. - We certify that the material described below fully conforms to IS 6911:2017 chemical composition and Mechanical properties of product as tested in accordance with the Scheme of Testing and Inspection contained in BIS certification marks license No. CML-4100043562 - Issued in agreement with TÜV SÜD Industrie Service GmbH (April 2018),CMS approved acc. to PED&AD2000, Annex I, Para. 4.3 by Notified Body 0036(Certification no. DGR-0036-QS-W 838/2018/MUC-001). - Approved acc. to CPR 305/2011 with certification no. 0036-CPR-M-115-2019. - Product heat treatment temperature: 1100°C. - The certificate should be sealed by quality control department dedicate inspection stamp or authorized official stamp of sales.															TYPED BY		徐江叶		QUALITY MANAGER		-01 生		DATE		2021/12/7								