

质量证明书

INSPECTION CERTIFICATE

b1G67000



订货单位	LSI LAMIERE SPECIALI INOX SPA	牌号	1. 4301/1. 4307 304/304L	合同号	ESS (XS) /WX- 02420201222-041
CUSTOMER		GRADE		CONTRACT NO.	
收货单位	LSI LAMIERE SPECIALI INOX SPA	交货状态	ID/No. 1	证书号	210407002
PURCHASER		DELIVERY STATUS		CERTIFICATE NO.	
标准	ASTM A240M-2017 ASME SA240M-2017 EN 10088-2:2014 EN 10028-7:2016 EN 10088-4:2009 AD2000:W2, W10	产品名称 PRODUCT	热轧不锈钢带 HOT-ROLLED STAINLESS STEEL COILS	 0036-CPR-M-072-2014 EN 10088-4	
SPECIFICATION		PED证书号 PED CERTIFICATE NO.	DGR-0036-QS-W 485-2011 MLC		

钢卷/板号	炉号	规格及重量					化学成分 (熔炼分析) %									
		MATERIAL DESCRIPTION					CHEMICAL COMPOSITION (HEAT ANALYSIS) %									
		厚度	宽度	长度	数量	重量	C	Si	Mn	P	S	Cr	Ti	Ni	Mo	N
COIL PLATE NO.	HEAT NO.	THICKNESS	WIDTH	LENGTH	QUANTITY	WEIGHT										
		mm			件	kg										
121110170200	2111017	10.00	1500	C	1	19930	0.026	0.33	1.47	0.030	0.004	18.08		8.07		0.070
121110170300	2111017	10.00	1500	C	1	19935	0.026	0.33	1.47	0.030	0.004	18.08		8.07		0.070
121110170400	2111017	10.00	1500	C	1	19935	0.026	0.33	1.47	0.030	0.004	18.08		8.07		0.070
121110190100	2111019	10.00	1500	C	1	19925	0.024	0.35	1.49	0.026	0.004	18.08		8.09		0.062
121110190200	2111019	10.00	1500	C	1	19940	0.024	0.35	1.49	0.026	0.004	18.08		8.09		0.062
121110190300	2111019	12.00	1500	C	1	19950	0.024	0.35	1.49	0.026	0.004	18.08		8.09		0.062
121110110100	2111011	4.00	1500	C	1	19715	0.028	0.33	1.47	0.029	0.003	18.03		8.10		0.062
合计(TOTAL)					7	139330										

钢卷/板号	拉伸试验 TENSILE TEST					硬度试验		弯曲 试验	冲击试验 IMPACT TEST (150-V)						晶间腐蚀	
	屈服强度 (Y.S.)		抗拉 强度	断后伸长率 (E.L.)		HARDNESS			方向	宽度	温度	ABSORBED ENERGY				
	Rp0.2	Rp1.0	Rm	A	A50	HRB			HRC	BEND	DIR.	WIDTH	TEM.	KV/J		
COIL PLATE NO.	Mpa		%			1	2	HRC		L./TR.	mm	℃	1	2	3	INTERGRANULAR CORROSION TEST
121110170200	288	313	639	54	56	83	85			TR.	7.5	-196	96	102	99	PASS
121110170300	283	313	649	58	60	85	86			TR.	7.5	-196	100	97	103	PASS
121110170400	289	313	652	58	57	86	87			TR.	7.5	-196	103	100	97	PASS
121110190100	292	313	648	57	58	85	83			TR.	7.5	-196	98	99	102	PASS
121110190200	296	313	654	55	57	87	85			TR.	7.5	-196	101	97	100	PASS
121110190300	299	313	648	57	55	86	87			TR.	10	-196	130	127	132	PASS
121110110100	278	313	654	62	64	85	83									PASS

备注: 1. TR.: (Transverse)横向, L.: (Longitudinal)纵向, DIR.: (Direction) 方向, TEM.: (Temperature) 温度, EL.: (Elongation) 断后伸长率, Y.S.: (Yield Strength) 屈服强度, T.S.: (Tensile Strength) 抗拉强度.

2. Intergranular Corrosion test acc. to EN ISO 3651-2 A and ASTM A262 E.

3. Dimension control, visual inspection acc. to EN ISO 9444-2, ASTM A480M and ASME SA480M.

4. HARDNESS AS PER REQUIREMENT FROM VACE ANSI VACE MR0175/ISO15156-1/-3

5. Certificate Type: EN 10204 3.1

6. Issued in agreement with TÜV SÜD Industrie Service GmbH (08/2011), QMS approved acc. to PED, Annex I, Para. 4.3 by Notified Body 0036. (Certification no. DGR-0036-QS-W 485-2011 MLC)

7. MELTING PROCESS: EAF+AOD+LF

8. HEAT TREATMENT: SOLUTION 1050-1100°C QUENCHING IN WATER

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备注 REMARKS:

谨保证以上所有的内容真实准确

WE HEREBY CERTIFY THE ABOVE STATEMENT TO BE TRUE AND CORRECT IN EVERY DETAIL.

质量负责人:

(QUALITY MANAGER)

