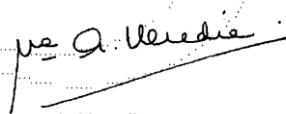
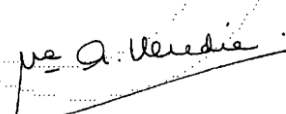


ACERINOX EUROPA FABRICA DEL CAMPO DE GIBRALTAR PALMONES (LOS BARRIOS) TFO. (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 83 11370 LOS BARRIOS (CADIZ) ESPAÑA	 by Accredited Body	INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION 3.1																
ACCORDING TO EN 10204 SEGÚN		CERTIFICATE N° F0 2021 12255 10002 * CERTIFICADO N°																
CUSTOMER CLIENTE OIKI ACCIAI INOSSIDABILI SPA VIA PARADIGNA, 95/A 43100 PARMA ITALIA		OUR ORDER N° N° PEDIDO SO 99601	YOUR ORDER N° S° PEDIDO BO-379-376															
REQUIREMENTS NORMAS APLICABLES EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-9444-2(Thickness Tolerances) EN 10088-2:2014 EN-ISO-9444-2(Thickness Tolerances) ASTM A240Ed19/A480Ed19-ASME SecIIA SA240/SA480Ed19 EN 10088-2:2014 EN-ISO-9444-2(Thickness Tolerances) ASTM A240Ed20/A480Ed20-ASME SecIIA SA240/SA480Ed19		TRADE MARK SELLO DEL FABRICANTE 	INSPECTOR'S STAMP SELLO DEL INSPECTOR 4511															
		STEELMAKING PROCESS PROCESO DE ACERÍA A.O.D.																
		INTERGRANULAR CORROSION CORROSIÓN INTERGRANULAR EN ISO 3651-2 EN ISO 3651-2 ASTM-A-262 PRACTICA E EN ISO 3651-2 ASTM-A-262 PRACTICA E	GRADE MATERIAL Acx 160 1.4301/1.4307 Acx 160 1.4301 Acx 160 304 Acx 160 1.4307 Acx 160 304L															
		FINISH ACABADO 1D 1D Nº1 1D Nº1																
COIL / BOX BOBINA / CAJA 010NNJ	CONTENT CONTENIDO 010NNJ	DIMENSIONS (mm) DIMENSIONES <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th>THICKNESS</th> <th>WIDTH</th> <th>LENGTH</th> </tr> <tr> <td>ESPAESOR</td> <td>ANCHO</td> <td>LARGO</td> </tr> <tr> <td>10,000</td> <td>1545,00</td> <td></td> </tr> </table>	THICKNESS	WIDTH	LENGTH	ESPAESOR	ANCHO	LARGO	10,000	1545,00		MARKS MARCA 29						
THICKNESS	WIDTH	LENGTH																
ESPAESOR	ANCHO	LARGO																
10,000	1545,00																	
		QUANTITY CANTIDAD 1	TEST N° PROBETA 010NNJ															
C																		
CHEMICAL ANALYSIS / COMPOSICIÓN QUÍMICA (%)																		
HEAT N° COLADA 0NNJ	C	CR	MN	N	NI	P	S	SI	CO	CU								
	0,020	18,040	1,763	0,066	8,030	0,031	0,001	0,430	0,174	0,382								
MECHANICAL PROPERTIES / CARACTERÍSTICAS MECÁNICAS																		
TEST N° PROBETA 010NNJ 010NNJ	PROBE SIT C F	Rm N/mm2 646,09	Rp 0.2 N/mm2 362,07	Rp 1.0 N/mm2 401,79	A5 % 51,23	HRB 91,00 90,00	A200 % 53,23											
REMARKS / OBSERVACIONES																		
Spectrochemical identity test O.K. Heat treatment: 1050-1100°C. Cooling with air. Issued in agreement with TÜV SÜD Industrie Service GmbH (02/1983). The delivery is in accordance with the order Temperatura de hipertemple entre 1050 y 1100 ° C. NACE-MR0175/ISO 15156-3:2015;NACE MR0103:2012/ISO 17945:2015 (Chem & Mech only). MATERIAL FREE OF RADIOACTIVITY																		
SURFACE AND DIMENSIONAL CONTROL INSPECCIÓN SUPERFICIAL Y DIMENSIONAL																		
SATISFACTORY SATISFACTORIA																		
WORK INSPECTOR INSPECTOR																		
 A. Heredia																		
Palmones, 12 Abril 2021																		

ACERINOX EUROPA FABRICA DEL CAMPO DE GIBRALTAR PALMONES (LOS BARRIOS) TFO. (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 83 11370 LOS BARRIOS (CADIZ) ESPAÑA	 by Accredited Body	 0769-CPR-VAS-00530 DoP no. 1/2015	INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION 3.1										
CUSTOMER CLIENTE OIKI ACCIAI INOSSIDABILI SPA VIA PARADIGNA, 95/A 43100 PARMA ITALIA			OUR ORDER N° N° PEDIDO SO 99601	YOUR ORDER N° S° PEDIDO BO-379-376									
REQUIREMENTS NORMAS APLICABLES EN 10088-4:2009 EN-ISO-9444-2(Thickness Tolerances)			INTERGRANULAR CORROSION GRADE CORROSIÓN INTERGRANULAR MATERIAL Acx 160 1.4307	FINISH ACABADO 1D									
COIL / BOX BOBINA / CAJA 010NNJ	CONTENT CONTENIDO 010NNJ	DIMENSIONS (mm) DIMENSIONES <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th>THICKNESS</th> <th>WIDTH</th> <th>LENGTH</th> </tr> <tr> <td>ESPESOR</td> <td>ANCHO</td> <td>LARGO</td> </tr> <tr> <td>10,000</td> <td>1545,00</td> <td></td> </tr> </table>		THICKNESS	WIDTH	LENGTH	ESPESOR	ANCHO	LARGO	10,000	1545,00		MARKS MARCA 29
THICKNESS	WIDTH	LENGTH											
ESPESOR	ANCHO	LARGO											
10,000	1545,00												
QUANTITY CANTIDAD 1		TEST N° PROBETA 010NNJ		C									

CHEMICAL ANALYSIS / COMPOSICIÓN QUÍMICA (%)												
HEAT N°	C	CR	MN	N	NI	P	S	SI	CO	CU		
COLADA												
REQUIREMENTS		17,500			8,000							
REQUISITOS	0,030	19,500	2,000	0,100	10,500	0,045	0,015	1,000				
0NNJ	0,020	18,040	1,763	0,066	8,030	0,031	0,001	0,430	0,174	0,382		

MECHANICAL PROPERTIES / CARACTERÍSTICAS MECÁNICAS												
TEST N°	PROBE	Rm	Rp 0.2	Rp 1.0	A5	HRB						
PROBETA	SIT	N/mm2	N/mm2	N/mm2	%							
REQUIREMENTS		520,00	200,00	240,00	45,00							
REQUISITOS		700,00										
010NNJ	C.T.	646,09	362,07	401,79	51,23	91,00						

REMARKS / OBSERVACIONES	SURFACE AND DIMENSIONAL CONTROL		
The delivery is in accordance with the order MATERIAL FREE OF RADIOACTIVITY	INSPECCIÓN SUPERFICIAL Y DIMENSIONAL SATISFACTORY SATISFACTORIA		
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th>WORK INSPECTOR</th> </tr> <tr> <td>INSPECTOR</td> </tr> </table>  A. Heredia Palmones, 12 Abril 2021		WORK INSPECTOR	INSPECTOR
WORK INSPECTOR			
INSPECTOR			